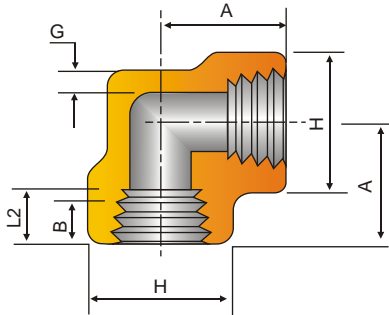
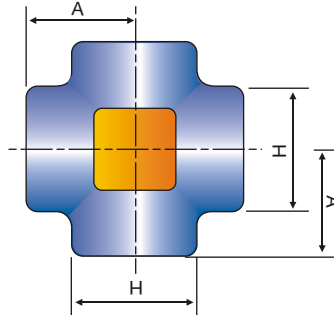




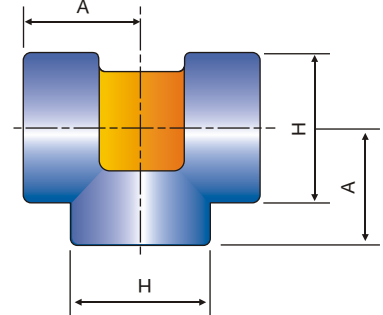
THREADED FITTINGS



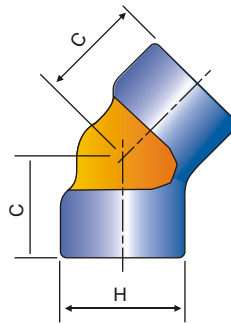
90° Elbow
(Fig. 1)



Cross
(Fig. 2)



Tee
(Fig. 3)



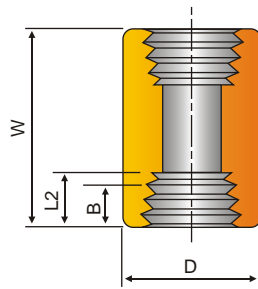
45° Elbow
(Fig. 4)

*All dimensions are in inches.

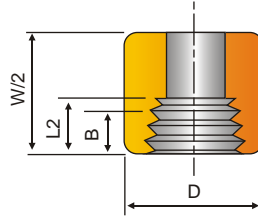
FORGED THREADED FITTINGS (AS PER ANSI/ASME B16.11)													
NOM. PIPE SIZE :-		1/8	1/4	3/8	1/2	3/4	1	1 1/4	1 1/2	2	2 1/2	3	4
A (CENTER TO END) (ELBOWS, TEES & CROSSES)	2000	0.81	0.81	0.97	1.12	1.31	1.50	1.75	2	2.38	3.00	3.38	4.19
	3000	0.81	0.97	1.12	1.31	1.50	1.75	2.00	2.38	2.50	3.25	3.75	4.50
	6000	0.97	1.12	1.31	1.50	1.75	2.00	2.38	2.50	3.25	3.75	4.19	4.50
C (CENTER TO END) (45° ELBOW)	2000	0.69	0.69	0.75	0.88	1.00	1.12	1.31	1.38	1.69	2.06	2.50	3.12
	3000	0.69	0.75	0.88	1.00	1.12	1.31	1.38	1.69	1.72	2.06	2.50	3.12
	6000	0.75	0.88	1.00	1.12	1.31	1.38	1.69	1.72	2.06	2.50	3.12	3.12
H (O.D. OF BAND)	2000	0.88	0.88	1.00	1.31	1.50	1.81	2.19	2.44	2.97	3.62	4.31	5.75
	3000	0.88	1.00	1.31	1.50	1.81	2.19	2.44	2.97	3.31	4.00	4.75	6.00
	6000	1.00	1.31	1.50	1.81	2.19	2.44	2.97	3.31	4.00	4.75	5.75	6.00
G (MIN. WALL THICKNESS)	2000	0.125	0.125	0.125	0.125	0.125	0.145	0.153	0.158	0.168	0.221	0.236	0.258
	3000	0.125	0.130	0.138	0.161	0.170	0.196	0.208	0.219	0.281	0.301	0.348	0.440
	6000	0.250	0.260	0.275	0.321	0.336	0.391	0.417	0.436	0.476	0.602	0.655	0.735
B (MINIMUM LENGTH OF PERFECT THREAD.)		0.25	0.32	0.36	0.43	0.50	0.58	0.67	0.70	0.75	0.93	1.02	1.09
L2 (EFFECTIVE LENGTH OF EXTERNAL THREAD.)		0.264	0.402	0.408	0.534	0.546	0.683	0.707	0.724	0.757	1.138	1.20	1.30



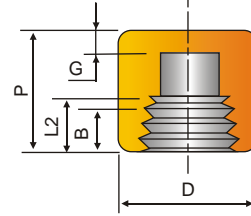
THREADED FITTINGS, PLUGS & BUSHINGS



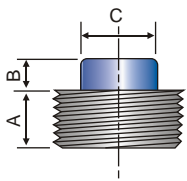
Coupling
(Fig. 1)



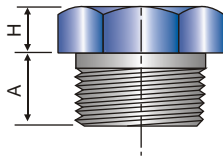
Half Coupling
(Fig. 2)



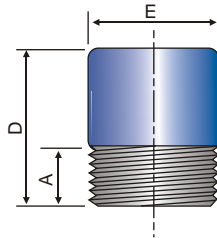
Cap
(Fig. 3)



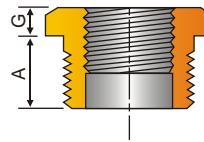
Square Head Plug
(Fig. 4)



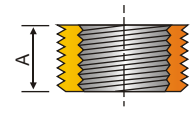
Hex Head Plug
(Fig. 5)



Round Head Plug
(Fig. 6)



Hex Head Bushing
(Fig. 7)



Flush Bushing
(Fig. 8)

4 THREADED FITTINGS (AS PER ANSI/ASME B16.11)

*All dimensions are in inches.

NOM. PIPE SIZE :-		1/8	1/4	3/8	1/2	3/4	1	1 1/4	1 1/2	2	2 1/2	3	4
W	3000												
(END TO END) COUPLING	6000	1.25	1.38	1.50	1.88	2.00	2.38	2.62	3.12	3.38	3.62	4.25	4.75
P	3000	0.75	1.00	1.00	1.25	1.44	1.62	1.75	1.75	1.88	2.38	2.56	2.69
(END TO END) CAPS	6000		1.06	1.06	1.31	1.50	1.69	1.81	1.88	2.00	2.50	2.69	2.94
D	3000	0.62	0.75	0.88	1.12	1.38	1.75	2.25	2.50	3.00	3.62	4.25	5.50
(OUTSIDE DIAMETER)	6000	0.88	1.00	1.25	1.50	1.75	2.25	2.50	3.00	3.62	4.25	5.00	6.25
G (MIN.)	3000	0.19	0.19	0.19	0.25	0.25	0.38	0.38	0.44	0.50	0.62	0.75	0.88
(END WALL THICKNESS)	6000		0.25	0.25	0.31	0.31	0.44	0.44	0.50	0.62	0.75	0.88	1.12
B (MINIMUM LENGTH OF PERFECT THREAD)		0.25	0.32	0.36	0.43	0.50	0.58	0.67	0.70	0.75	0.93	1.02	1.09
L2 (EFFECTIVE LENGTH OF EXTERNAL THREAD)		0.264	0.402	0.408	0.534	0.546	0.683	0.707	0.724	0.757	1.138	1.20	1.30

5 PLUGS AND BUSHINGS (AS PER ANSI/ASME B16.11)

NOM. PIPE SIZE :-		1/8	1/4	3/8	1/2	3/4	1	1 1/4	1 1/2	2	2 1/2	3	4
A (LENGTH MINIMUM)		0.38	0.44	0.50	0.56	0.62	0.75	0.81	0.81	0.88	1.06	1.12	1.25
PLUGS	B (HEIGHT OF SQ.)(MIN)	0.25	0.25	0.31	0.38	0.44	0.50	0.56	0.62	0.69	0.75	0.81	1.00
(SQUARE HEAD)	C (WIDTH FLATS)(MIN)	0.28	0.38	0.44	0.56	0.62	0.81	0.94	1.12	1.31	1.50	1.69	2.50
PLUGS	E (NOMINAL DIA OF HEAD)	0.41	0.53	0.69	0.84	1.06	1.31	1.69	1.91	2.38	2.88	3.50	4.50
(ROUND HEAD)	D (LENGTH MIN.)	1.38	1.62	1.62	1.75	1.75	2.00	2.00	2.00	2.50	2.75	2.75	3.00
HEX PLUGS	F (WIDTH FLATS, NOT SHOWN)	0.44	0.62	0.69	0.88	1.06	1.38	1.75	2.00	2.50	3.00	3.50	4.62
& BUSHINGS	G (BUSHING)		0.12	0.16	0.19	0.22	0.25	0.28	0.31	0.34	0.38	0.41	0.50
	H (PLUG)	0.25	0.25	0.31	0.31	0.38	0.38	0.56	0.62	0.69	0.75	0.81	1.00

NOTE:

PARVEEN also manufacture and supply the following.

- A. Steel Pipe Fittings inclusive of Tees and Even Curvature bends to BS-534 for Butt Welding.
- B. Screwed and Socket Welded Fitting such as Elbow, Cross, Tees, Coupling, Pipe Plugs, Bushing, Nipples etc., as per BS-3799.